



STOP RUST,
use Galmet®

Technical Data

PRODUCT	TOUCH DRY	RECOAT	THINNER FOR SPRAYING	CLEAN-UP SOLVENT	COVERAGE	AVAILABLE IN AEROSOL
Galmet® Ironize	20 minutes	3 hours (minimum)	Not recommended for spraying	Water	5-10m ² / Litre	
Galmet® ColdGal	20 minutes	8 hours	Galmet® Industrial Thinner 400D (20-25% by volume)	Galmet® Industrial Thinner 400D	7m ² / Litre	✓
Galmet® Keytite® Steel Primer	1 hour	16 hours	Galmet® Enamel Spray Thinner 300C (20-25% by volume)	Galmet® Enamel Spray Thinner 300C	12m ² / Litre	✓
Galmet® Keytite® Etch Primer	20 minutes	2 hours	Galmet® Etch Thinner 500E (20% by volume)	Galmet® Etch Thinner 500E	10m ² / Litre	✓
Galmet® Keytite® Aqua Primer	1 hour	3 hours	Not recommended for spraying	Water	10-12m ² / Litre	
Galmet® RustPaint	2 hours	Within 3 to 8 hours (or after 48 hours)	Galmet® Enamel Spray Thinner 300C (20% by volume)	Galmet® Enamel Spray Thinner 300C	12m ² / Litre	✓
Galmet® SprayPaint	15 minutes	1 hour	Ready for use	Galmet® Enamel Spray Thinner 300C	Up to 2.2m ² per can	✓
Galmet® Hammered Metal Finish	4 hours	Within 3 to 8 hours (or after 48 hours)	Galmet® Enamel Spray Thinner 300C (20% by volume)	Galmet® Enamel Spray Thinner 300C	12m ² / Litre	✓
Galmet® DuraGal®	6 minutes	1 hour	Ready for use	Galmet® Enamel Spray Thinner 300C	6.5m ² / Litre	✓



Corrosion Protection

Galmet® ColdGal

Galmet® ColdGal provides long term protection of steel from rust and contains 98.5% pure zinc and over 92% zinc metal pigment in the dry film.



Code	Pack Size
GGCGA	400 g (Aerosol)
GGCG250M	250 ml
GGCG500M	500 ml
GGCG1L	1 L
GGCG4L	4 L

APPLICATIONS:

- Touchup and repair of damaged hot-dip galvanizing
- Protection of welds
- Fabricated steel structures
- Suitable for MRO industrial steel applications



Galmet® DuraGal®

Galmet® DuraGal® is a bright silver coloured, aluminium rich protective coating. Formulated to provide corrosion resistance to welds and other steel products. It provides the appearance of a new DuraGal® or hot-dip galvanized surface.



Code	Pack Size
GGDSA	350 g (Aerosol)
GGDS1L	1L
GGSD4L	4 L
GGDS20L	20 L

APPLICATIONS:

- Touchup and repair of DuraGal® steel & hot-dip galvanized steel
- Pre-primed steel sections
- Use wherever a bright silver, DuraGal® like finish is required





Colours and Finishes

Galmet® RustPaint

Galmet® RustPaint is an epoxy enamel with excellent adhesion to steel and tough abrasion resistance. It is specifically formulated with anti-corrosive properties to protect and beautify both new and old metal surfaces.



Pack Size

350 g (Aerosol)
500 ml
1 L
4 L

*extensive colours, refer to colour chart

APPLICATIONS:

- General fabrication and asset management
- Industrial machinery and equipment
- Trailers and transport industry applications
- Fences and gates



Galmet® SprayPaint

Galmet® SprayPaint is a general purpose industrial finishing coat for steel and structural assets. It is fast drying, high gloss and has excellent weathering properties.



Pack Size

350 g (Aerosol)

Formulated to provide a tough exterior coating to protect and beautify metal surfaces.

*extensive colours, refer to colour chart

APPLICATIONS:

- General fabrication
- Industrial machinery and equipment
- Trailers and transport industry applications
- Fences and gates
- Wrought iron and garden furniture



Galmet® Fence, Gutter, Fascia (FGF)

Galmet® Fence, Gutter, Fascia (FGF) is a durable exterior acrylic paint designed to protect and beautify metal surfaces. It is available in range of Colorbond® colours.



Pack Size

350 g (Aerosol)

*extensive colours, refer to colour chart

APPLICATIONS:

- Fascias, gutters and downpipes
- Fences and gates
- Tank exteriors
- Exterior steelwork and Colorbond® steel



Galmet® Hammered Metal Finish

Galmet® Hammered Metal Finish is a metallic enamel that produces an attractive dimpled effect, perfect for covering surface imperfections.



Pack Size

350 g (Aerosol)
500 ml
1 L
4 L

*extensive colours, refer to colour chart

APPLICATIONS:

- Industrial machinery and equipment
- Trailers and transport industry applications
- Fences and gates
- Wrought iron and garden furniture





Primers & Preparation

Galmet® Blue Plus®



Galmet® Blue Plus® provides excellent recoatability and corrosion protection. It is fast drying and ideal for OneSteel® Blue Plus® steel tubing touchups.

Code	Pack Size
GBPA350	350 g (Aerosol)

Touchup colour of OneSteel® Blue Plus® pre-coated steel tubing.

APPLICATIONS:

- Pre-primed or bare steel sections
- Touchup of OneSteel® Blue Plus® pre-coated steel tubing
- Exterior and interior steelwork
- Highly suitable for MRO industrial steel applications



Blue Plus® is a registered trademark of OneSteel Ltd.

Galmet® Ironize™



Galmet® Ironize™ is a fast reacting rust converter and sealer which is applied directly to a rusty surface.

Code	Pack Size
GICS125M	125 ml
GICS250M	250 ml
GICS500M	500 ml
GICS1L	1 L
GICS4L	4 L

APPLICATIONS:

- Rusted steel surfaces
- Ferrous components
- Gutters & roofs
- Concrete reinforcing bars



Galmet® Industrial Primer

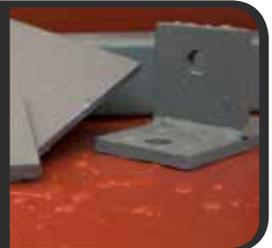


Galmet® Industrial Primer is fast drying and formulated to inhibit corrosion of steel in industrial applications.

Code	Pack Size
GGOAC4L	4 L
GROAC1L	1 L
GROAC4L	4 L
GROAC20L	20 L

APPLICATIONS:

- Automotive, MRO and industrial applications
- Mining, utility and agricultural applications
- Construction and fabrication
- Steel beams and sections
- Fences and gates



Galmet® SprayPaint Primer



Galmet® Spraypaint Primer is a fast-dry, easy sanding primer for steel, aluminium and galvanized surfaces.

Code	Pack Size
GSPPRA350	350 g (Aerosol)
GSPGPA350	350 g (Aerosol)

APPLICATIONS:

- Primer for Galmet® SprayPaint
- Ferrous and non-ferrous metals
- Hot-dip galvanizing
- Aluminium and stainless steel
- General fabrication primer



Galmet® Keytite® Aqua Primer



Galmet® Keytite® Aqua Primer is a water-based primer that provides excellent adhesion to ferrous and non-ferrous metals such as steel and aluminium.

Code	Pack Size
GKAPG1L	1 L
GKAPG4L	4 L

APPLICATIONS:

- Suitable for most metal applications
- Primer for galvanized iron
- Isolating coat over Galmet® ColdGal
- Aluminium surfaces
- Steel surfaces



Galmet® Keytite® Etch Primer



Galmet® Keytite® Etch Primer is an epoxy etch primer designed to etch and passivate ferrous and non-ferrous metals and galvanized iron.

Code	Pack Size
GKEGA350	350 g (Aerosol)
GKEG1L	1 L
GKEG4L	4 L

APPLICATIONS:

- Galvanised steel
- Aluminum, alloys and copper
- Bare steel and stainless steel
- DuraGal® and other zinc coatings



Galmet® Keytite® Steel Primer

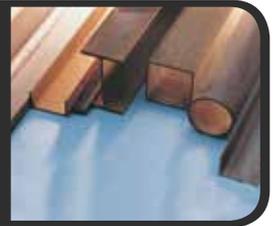


Galmet® Keytite® Steel Primer is an enamel metal primer designed to penetrate lightly rusted surfaces.

Code	Pack Size
GKSRA350	350 g (Aerosol)
GKSGA350	350 g (Aerosol)
GKSG500ML	500 ml
GKSG1L	1 L
GKSG4L	4 L

APPLICATIONS:

- Steel fabrications and industrial applications
- Steel beams and sections
- Fences and gates
- Garden furniture



Galmet® Enamel Spraying Thinner 300C



Galmet® Enamel Spraying Thinner 300C is a fast evaporating thinner formulated for spraying Galmet enamel coatings.

Code	Pack Size
GT300C1L	1 L
GT300C4L	4 L
GT300C20L	20 L

APPLICATIONS:

- Suitable for thinning and clean up of:
 - Galmet® SprayPaint
 - Galmet® RustPaint
 - Galmet® Hammered Metal Finish
 - Galmet® Industrial Primer
 - Galmet® Keytite Steel Primer



Galmet® Etch Thinner 500E



Galmet® Etch Thinner 500E is a fast evaporating thinner with strong solvent action for spraying and clean up of Galmet products.

Code	Pack Size
GT500E1L	1 L
GT500E4L	4 L

APPLICATIONS:

- Suitable for spraying of Galmet® Keytite® Etch Primer
- Cleanup of brushes and equipment
- General purpose lacquer thinner



Galmet® Industrial Thinner 400D



Galmet® Industrial Thinner 400D is a slow evaporating thinner with strong solvent action for spraying and cleaning up of Galmet® ColdGal.

Code	Pack Size
GT400D1L	1 L
GT400D4L	4 L

APPLICATIONS:

- Suitable for spraying of Galmet® ColdGal
- Cleanup of brushes and equipment





Colour Chart

SPRAYPAINT & RUSTPAINT COLOURS

▼ Colours available in Galmet® RustPaint ★ Colours available in Galmet® SprayPaint ● Pipeline identification colours Safety Colours

Colours may vary slightly to what is shown in this colour card due to printing characteristics

JADE GREEN G21 ●	LIGHT BLUE AQUA B25 ●	GOLDEN YELLOW Y14 ▼ ●	VIOLET LILAC P23 ●	BLACK GLOSS ▼ ★	MISSION BROWN X63 ▼
NATURAL GREEN ▼ ★	SKY BLUE ▼ ★	INTER. ORANGE R11 ▼	WHITE ▼ ★	BLACK SATIN ▼ ★	GRAPHITE GREY N65 ▼
EMERALD GREEN G13 ▼	MID BLUE B15 ●	ORANGE X15 ●	PC PRIMROSE ▼ ★	BLACK FLAT ▼ ★	KOALA GREY N45 ▼
RAINFORREST GREEN G15 ▼	OCEAN BLUE ▼ ★	SIGNAL RED R13 ▼ ● ●	IVORY Y45 ▼	PEWTER GREY N63 ▼ ★	BEIGE X43 ▼
BRUNSWICK GREEN G12 ▼ ★	SILVER ▼ ● ★	BRIGHT RED ▼ ★	YELLOW-OCBRE SAND Y44 ●	INDIAN RED R64 ▼	GOLDEN TAN X53 ▼ ●

TECHNICAL INFORMATION FOR SAFETY & PIPE IDENTIFICATIONS COLOURS

SAFETY COLOURS

- B15 - Mid Blue (Fresh Water - potable)
- R13 - Signal Red (Fire Fighting)
- Y14 - Golden Yellow
(With Black Stripes - Dangerous Materials)
(With Black Trefoil - Ionizing Radiation)

PIPE IDENTIFICATION COLOURS

- Silver (Steam)
- Y44 - Sand (Gases)
- B25 - Aqua (Air)
- N61 - Black (Other Fluids)
- X15 - Orange (Electricity)
- G21 - Jade (Water)
- P23 - Lilac (Acids & Alkalis)
- X53 - Golden Tan (Oil - mineral, vegetable, animal & combustible liquids)



Colour Chart

COLORBOND® COLOURS



Colorbond® is a registered trademark of BlueScope Steel®.

Note: The colours shown approximate the Colorbond® colours - Colour variation of the Galmet paint may occur due to weathering. Old names in brackets

HAMMERED METAL FINISH



Product Selection Chart

	New Steel	Rusted Steel	Aluminium & Galvanized Non Ferrous Metal	Previously Painted Old Surface	OneSteel DuraGal® Finish	OneSteel® Blue Plus® Tubing Finish
Galmet® Enamel Thinner 300C	Clean it	Clean it	Clean it	Clean it	Clean it	Clean it
Galmet® Ironize™		Treat it		Treat it <i>*rusted surface only</i>		
Galmet® Cold Galvanizing	Protect it				Prime it	
Galmet® Blue Plus®						Prime it
Galmet® DuraGal®					Protect & Paint	
Galmet® Primers	Prime it	Prime it	Prime it	Prime it		
Galmet® Top Coats	Paint it	Paint it	Paint it	Paint it		

DuraGal® is a registered trademark of OneSteel®.



CLEAN

A thorough surface clean is imperative for an optimum result. Use wire brush & Galmet Enamel Thinner 300C.



PROTECT

Protect steel from rust with an anti-corrosive paint layer.

**Galmet DuraGal® is a self priming aluminium rich silver coloured topcoat.*



TREAT

Rust converters should be used where it is impossible to remove rust by abrading.

**Use Ironize™ only on rusted surfaces, refer to the TDS.*



PRIME

Application specific primers ensure optimum adhesion of top-coats to steel.



PAINT

A complete range of steel specific top-coating solutions.



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